



Technical data sheet

Instant Adhesive

MD GLUE 150.424

08/04/2019

medium viscosity	
NSF Registration No. 150265 Categorie Code: P1	
Base	Ethyl Cyanacrylate
Color	transparent
Viscosity 25°C	50-100 mPa.s
Density	1,05 g/cm ³
Flashpoint	85°C
Setting time Aluminium	8-20 sec.
Setting Rubber	8-12 sec.
Final cure	24 h
Max. gap filling	0,07 mm
Temperature resistance	-60°C till +80°C
Thermal conductivity ASTM C 177	0,1
Tensile Shear Strength steel DIN 53283	22 N/mm ²
Shelf life at 5°C till 8°C	12 months
The values are average values. They serve merely for your information, but assume no warranty.	
REACH registriert	
Not included in this product:	
Amines, benzene, benzoyl, biocides, bisphenol, DEHP, peanut oil, halogen, latex, Nanoparticles, persistent, perfluorierte surfactants, PFOA, PFOX, phthalates, silicone	
<u>Description to use:</u>	
The parts to be bonded must be clean, oil- and greasefree. Give MD GLUE thinly on one side and pressing parts together. To accelerate the curing, you can use MD ACTIVATOR NO. 9 No.9. To accelerate the curing of materials such as PP, PE, Teflon or silicone you can use our MD PRIMER NO. 7.	

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The information in this product has been compiled to the best of our knowledge and is intended purely for information purposes. No claims can be inferred therefrom. Before use, thorough experiments should be carried out. Our brochure represents a basis. Responsibility for possible measures to protect property and persons lies with the user. Safety data sheets on the required standard are available for all products on request.



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Material combinations	MD GLUE 150.424 Instant adhesive
material	
metal	+
plastic*	++
rubber	+
EPDM-Elastomeric	+
wood	+
glas/ceramic	
leather	
comment	Universal, slight gap bridging
+ suitable ++ ideal	
Storage	cool, dry, dark, optimum temperature 6°C to 8°C
RoHS compliant	
Packing units	Item number
25 cartridges à 5 g	MGL.150.PT5
25 bottles à 10 g	MGL.150.F10
10 bottles à 10 g / blistercard	MGL.150.F10-BK
12 bottles à 20 g / display	MGL.150.F20
12 bottles à 50 g / display	MGL.150.F50
1 bottle á 500 g	MGL.150.F500
1 container á 20 kg	MGL.150.K20
Other packaging on request	

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