

Mounting Instruction Duplo Welding Device

Content:



- ① hex key
- ② combination spanner wrench 17mm
- ③ open-end spanner wrench 10mm/13mm
- ④ reduction nozzle 9mm with special attachment (appropriate for Steinel HL1910 E, HL1920 E, HL2010 E, HL2020 E)
- ⑤ distance pieces (2 x 1mm, 1 x 2mm)
- ⑥ attachment square pipe with screw handle
- ⑦ attachment square pipe extension 270mm
- ⑧ attachment square pipe for anvil (height-adjustable)
- ⑨ attachment pipe for hoof stand
- ⑩ welding board with Duplo logo and 4mm distance piece

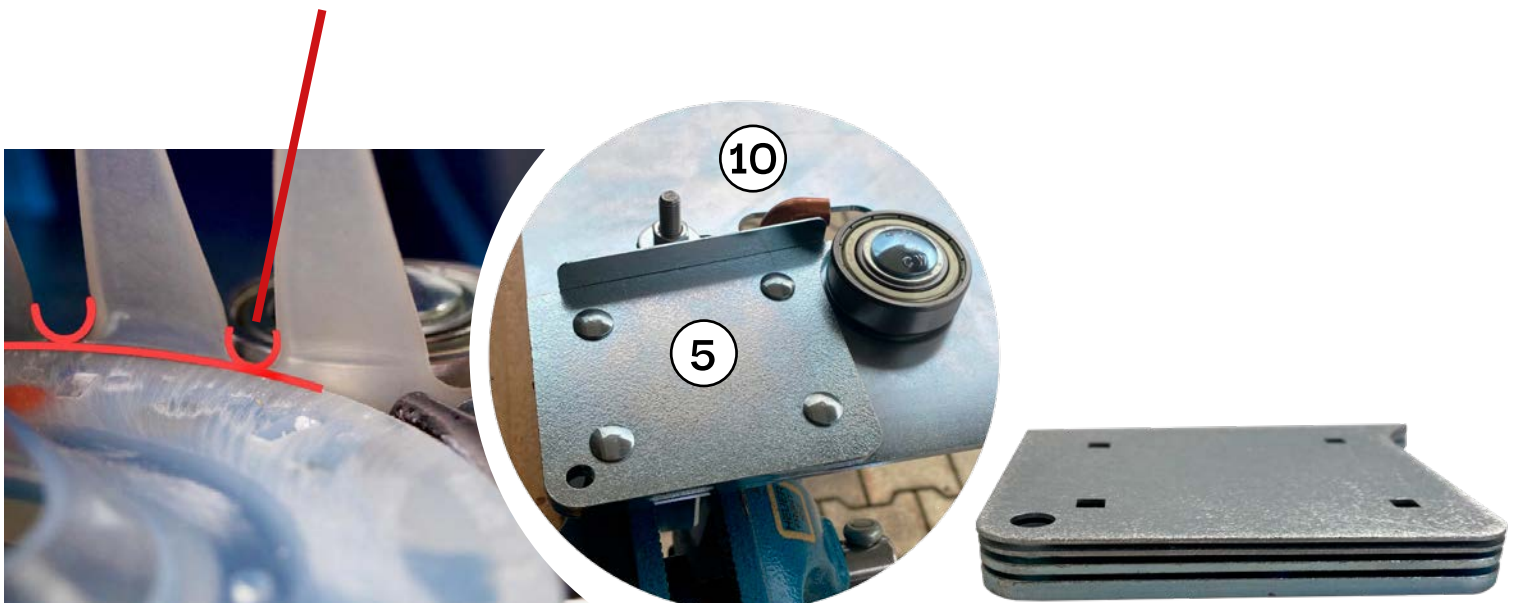
Mounting Instruction for Hoof Stands

I. Put no. **6**, **7**, and **9** together and pull them tight with the hex key (no. **1**). Fasten them in your hoof stand.

II. Put the welding board (no. **10**) on the square pipe with screw handle (no. **6**). Use the screw handle to tighten the board on the square pipe.



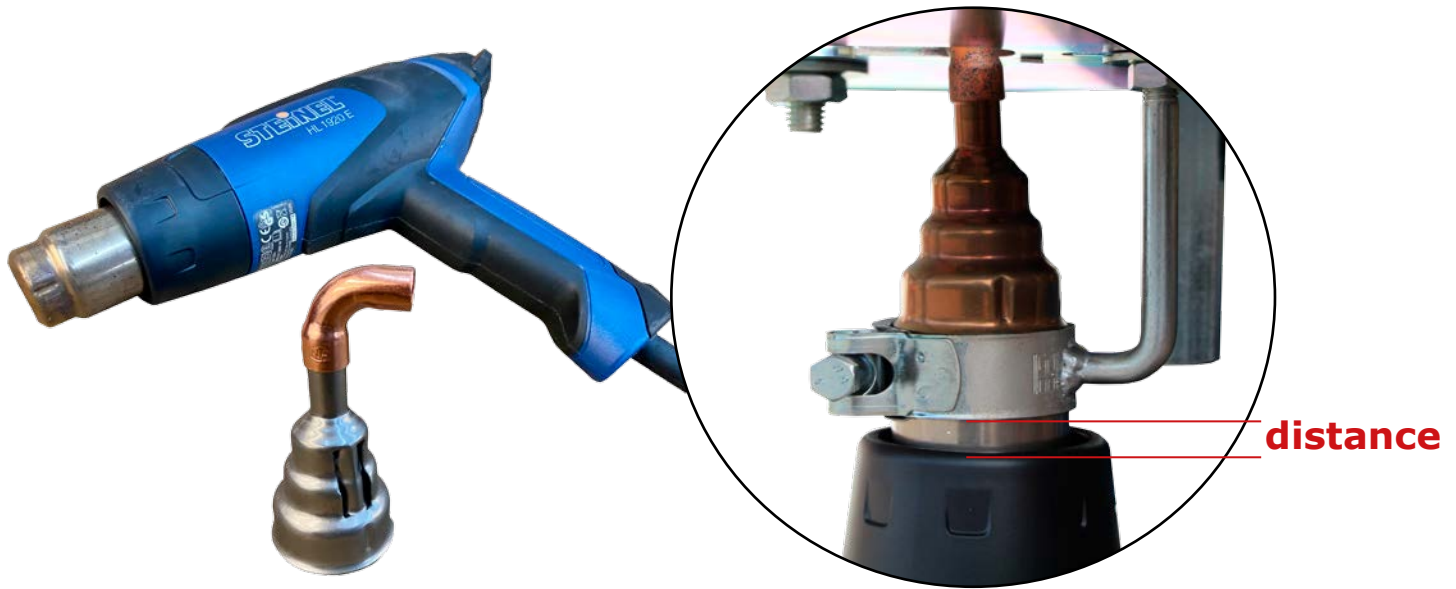
III. Put the appropriate distance pieces (no. **5**) on the holes in the welding board (no. **10**) and fixate them with the screws. Depending on your horseshoe or glue-on tabs, you need different distance pieces. Choose the distance pieces so that the lowest point of the semi-circular curve between the tabs is flush with the top edge of the horseshoe.



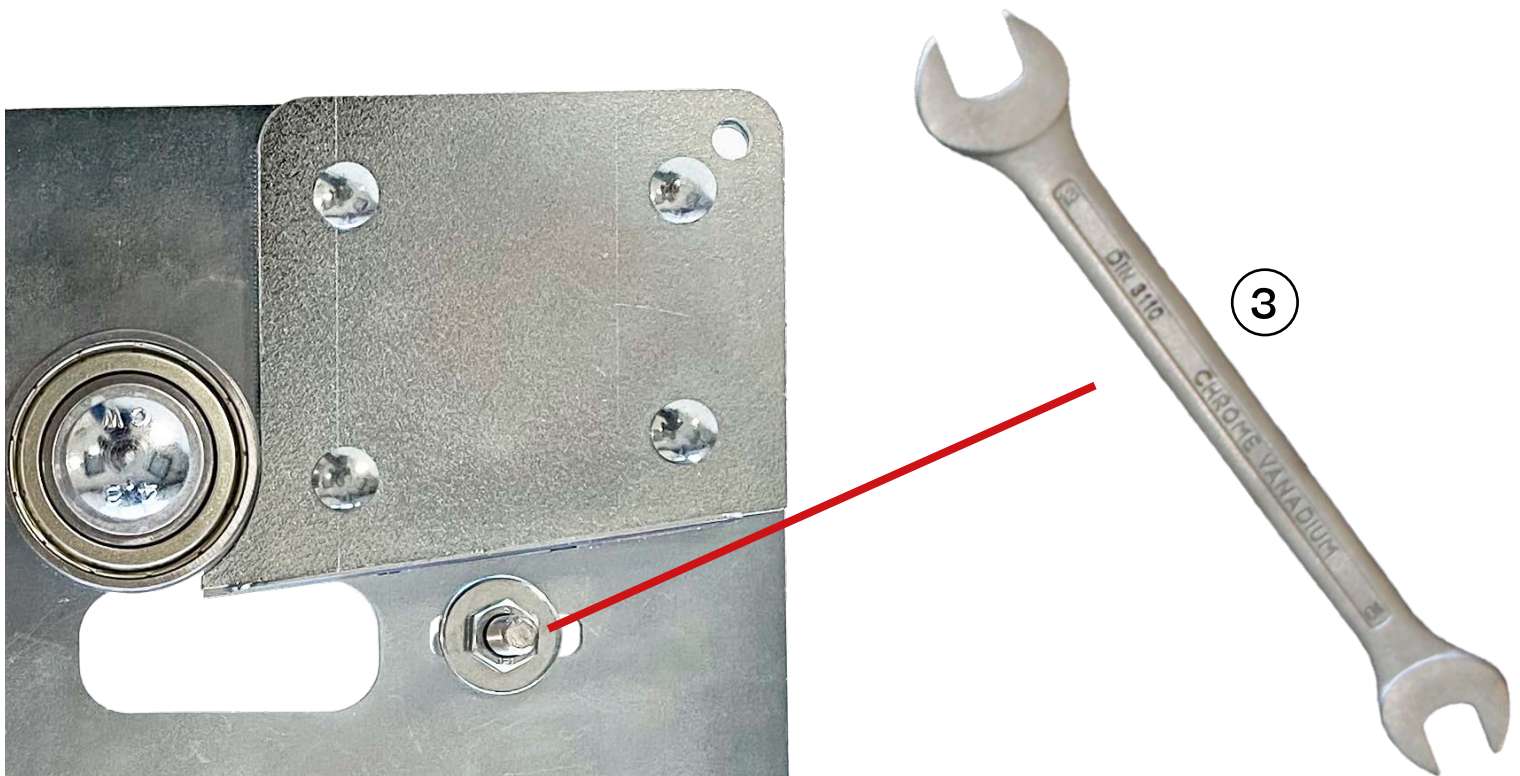
- IV. Put the nozzle (no. 4) on your hot-air gun (see no. 4). Position the hot-air gun in its mount under the welding board (no. 10). Use the open-end spanner wrench 10mm (no. 3) to fasten the hot-air gun. Tighten the screw hand-tight.

Attention:

The hot-air gun gets very hot. Do not push it completely up against the mount.



- V. You can also vary the position of the hot-air gun on the upper side of the welding board. Use the open-end spanner wrench 13mm (no. 3) to loosen the nut. Reposition the hot-air gun along the slotted hole and re-tighten the nut hand-tight.



Mounting Instruction for Vises

- I. You can apply the steps II, III, IV, and V from the mounting instruction for hoof stands. Place one of the square pipes of the welding board (no. **10**) in the vise. Done.



Mounting Instruction for Anvils

- I. You can apply the steps II, III, IV, and V from the mounting instruction for hoof stands. Place the height-adjustable square pipe (no. **8**) in the anvil and fasten it.

Use the combination spanner wrench 17mm (no. **2**) to adjust the height.

Put one of the square pipes of the welding board (no. **10**) into the height-adjustable square pipe (no. **8**).

